

PRODUCT

**ULTRA-TEK 60**  
LOW CEMENT, SELF FLOWING CASTABLE,  
PUMP MIX, SHOTCRETE

**REFRACTORIES**

**TECHNICAL DATA**

**PHYSICAL DATA**

	Vibration Cast	Self-Leveling
Maximum Service Temperature	3000 °F	3000 °F
Water by Weight Required for Casting	5.0 %	6.0 %
Bulk Density After Drying at 250°F	158 pcf	155 pcf
Modulus of Rupture After Drying at 250°F	1,700 – 2,300 psi	1,300 – 1,800 psi
After Heating to 1500°F	4,000 – 6,000 psi	3,000 – 3,500 psi
At 2550°F	1,100 – 1,700 psi	400 – 700 psi
Cold Crushing Strength After Drying at 250°F	10,000 – 14,000 psi	8,000 – 13,000 psi
After Heating to 1500°F	12,000 – 18,000 psi	9,000 – 14,000 psi
C-704 Abrasion Resistance After Heating to 1500°F	3.5 cc	4.0 cc
Permanent Linear Change After Heating to 1500°F	0.0 to -0.2%	0.0 to -0.2%
After Heating to 2550°F	+0.5 to +1.2 %	+0.5 to +1.2 %

**CHEMICAL ANALYSIS**

Silica	[SiO <sub>2</sub> ]	37.9 %
Alumina	[Al <sub>2</sub> O <sub>3</sub> ]	57.6 %
Iron Oxide	[Fe <sub>2</sub> O <sub>3</sub> ]	0.9 %
Lime	[CaO]	1.9 %
Titania	[TiO <sub>2</sub> ]	1.5 %

NOTE: All data are based on averages and subject to reasonable deviation and should not be used for specification purposes.

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**MT. SAVAGE**  
**SPECIALTY REFRACTORIES COMPANY** • Pittsburgh, Pa. 15127 •