

PRODUCT

DRY OUT / HEAT UP SCHEDULE

REFRACTORIES

TECHNICAL DATA

APPLICATION: STANDARD PRACTICE FOR Q-TEK MATERIALS

CLIENT / LOCATION:

MSSR PRODUCT(S):

MAXIMUM THICKNESS:

INSTALLED BY / DATE:

DRIED BY / START DATE:

CUMULATIVE HOURS	PROCEDURE HOURS	PROCEDURE	DAY / DATE / TIME
3	3	Air cure at ambient temperature (no less than 60°F - no more than 100°F). Elevate temperature 100°F/hour to operating temperature. NOTES: 1) Venting of refractory material is recommended, vents should be minimum 1/8" diameter on 18" centers. 2) If at any time during heat up excessive steaming is noticed, <u>STOP</u> the procedure at that point until steaming slows. If excessive steaming is during a holding period and continues for more than 15 minutes, reduce the temperature by 100°F. 3) These are general recommendations. Consult MT. SAVAGE SPECIALTY REFRACTORIES for specific instructions for your application and equipment. 4) These parameters apply to casting, trowelling, and cold gunning only. Hot gunning does not require specific heat up when applied in thin sections.	



MT. SAVAGE

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